

JAN'24

DEC'21

OCT'20

DATE CKD APPD

NOTES AMENDED.

GENERAL AMENDMENTS 2021.

NEW DRAWING 2020 - ISSUED FOR REVIEW.

DESCRIPTION

AMENDMENTS

NOTES:

- 1. THIS ARRANGEMENT IS NOT REQUIRED WHERE THE VALVE IS BOLTED TO A TEE ON EXISTING MAIN.
- 2. THRUST BLOCK DIMENSIONS SUITABLE FOR ALLOWABLE HORIZONTAL BEARING PRESSURE ('AHBP') OR SOIL OF 100kPa OR GREATER. SOILS OF LESS THAN 100kPa HYDRAULIC ENGINEER TO SPECIFY THRUST BLOCK DIMENSIONS.
- 3. THRUST BLOCK TO EXTEND BELOW BASE OF TRENCH FOR A MINIMUM OF

DN	MINIMUM DIMENSION	
<300	300mm	
300 & 375	600mm	
450	7 50mm	

THRUST BLOCK TO EXTEND INTO SIDE WALLS OF TRENCH FOR A MINIMUM OF

DN	MINIMUM DIMENSION	
<300	300mm	
375 & 450	450mm	

- 4. USE GALVANISED BOLTS AND APPLY THREE PART OR FOUR PART PETROLATUM TAPE SYSTEM THEN COVER FLANGE WITH TWO LAYERS OF POLYETHYLENE SLEEVING INDIVIDUALLY INSTALLED AND FASTENED
- 5. CONCRETE FOR THRUST AND ANCHOR BLOCKS SHALL BE CLASS N25 IN ACCORDANCE WITH AS.1379 AND AS.3600.
- 6. REINFORCEMENT MINIMUM COVER 50mm. FOR DN225 AND SMALLER USE SL81 REINFORCING MESH TO AS/NZS 4671. FOR PIPES LARGER THAN DN225 USE N16 AT 100mm MAIN WIRE, N12 AT 200mm CROSS WIRE. CUT BARS LESS THAN 300mm MAY BE OMITTED.
- 7. PUDDLE FLANGE TO BE:
 - (A) INTEGRALLY CAST WITH PIPE OR
 - (B) BOLT-ON WITH NOMINAL INTERFERENCE FIT INTO GROOVE MACHINED ON THE OUTSIDE SURFACE OF A FLANGE CLASS PIPE, IN COMPLIANCE WITH CLAUSE 3.3 OF AS/NZS 2280 AND FIGURE H18.
- 8. FOR DN450 MAINS, USE RESILIENT-SEATED VALVE WITH DN100 OR DN150 INTEGRAL BY-PASS.
- 9. FOR DN375 AND DN450 MAINS, ADDITIONAL COVER TO MAIN MAY BE REQUIRED TO ENSURE TOP OF VALVE DOES NOT PROTRUDE ABOVE SURFACE LEVEL.
- 10. FOR MSCL MAINS, THE USE OF A COMPOUND FITTING WITH FLANGE ENDS, THE PUDDLE FLANGE OR THRUST COLLAR AND DN80 FLANGED OFF-TAKE IS PERMITTED.
- 11. TESTING AND CHLORINATION/DISINFECTION AS DETAILED SEE "DISINFECTION PROCEDURE FOR WATER MAIN AND SERVICES" ON PWC WEB SITE.
- 12. WHERE REQUIRED INSTALL SHROUD AND SURFACE BOX AS PER STD. DRG. W1-02-03J.
- 13. CONNECTION VIA FLANGE, SOCKET OR GIBAULT AS PER STANDARD REQUIREMENTS.
- 14. FLANGE BOLTS AND NUTS TO BE TIGHTENED TO MANUFACTURES RECOMMENDATIONS AND SEQUENCES USING A TORQUE WRENCH.



DES	R.JENNINGS	WATER STANDARD DRAWING				
DRN	R.INNES		NLAYING			
снк	R.JENNINGS					
APPD	J.PUDNEY	IN-LINE CONNECTION				
SCALE	N.T.S.	DN100 - DN450				
ISSUED	JUN' 07	А3	DRAWING	W1-2-20	٠,	
ALL DIM. IN mm		AJ	NUMBER	W 1-2-20	'	
DRAFTING STANDARD TO A.S.1100		CAD PRODUCT - DO NOT AMEND MANUALLY		AMD		