

NOTES AND TITLE AMENDED.

NO

NEW DRAWING AND GENERAL AMENDMENTS 2021.

DESCRIPTION

AMENDMENTS

JAN'24

DEC'21

DATE CKD APPD

DRN

- 1. THIS DETAIL IS ONLY PERMITTED FOR WATER MAINS DN225 OR LARGER.
- 2. AIR VALVE/STEM MATERIAL: 304 OR 316 STAINLESS STEEL.
- 3. USE INSULATED FLANGE KIT INCLUDING INSULATED BOLTS.
- 4. FOR DICL MAINS, USE OF A SO-SP-FL TEE IS PERMITTED.
- 5. ACID PICKLE OR PASSIVATE STAINLESS STEEL AFTER WELDING AND/OR THREADING. USE SILVER BRAZING ALLOY (MIN 38% SILVER TO AS 1167.1) FOR ALL CAPILLARY JOINTS OF STAINLESS STEEL PIPES AND FITTINGS. USE FILLER RODS OF LOW CARBON STAINLESS STEEL NOT GREATER THAN 2mm IN DIAMETER AND COMPLYING WITH AS 1167.2.
- 6. PLACE 300mm PVC PIPE SHROUD OVER VALVE SPINDLE BEFORE BACKFILLING.
- CONCRETE FOR THRUST AND ANCHOR BLOCKS & GENERAL CONCRETING SHALL BE CLASS N25
 IN ACCORDANCE WITH AS.1379 AND AS.3600.

Power	Water
NORTHERN	TERRITORY

	DES	R.J.	WA	TER STA	NDARD DRAWING	
	DRN	R.G.I.	MAINLAYING			
	CHK	R.J.				
	APPD	J.P.	AIR VALVE ASSEMBLY (SINGLE TEE)			
	SCALE	N.T.S.	MAINS LARGER THAN DN225			
	ISSUED	AUG'08	۸.5	DRAWING	1./4 2 42D	2
	ALL DIM. IN mm		А3	NUMBER	W1-2-13B	4
DRAFTING STANDARD TO A.S.1100			CAD PRODUCT - DO NOT AMEND MANUALLY	AMDT		