

NEW DRAWING AND GENERAL AMENDMENTS 2021.

DESCRIPTION

NO

DRN DATE CKD APPD

- 1. THIS DETAIL IS NOT PERMITTED FOR USE ON MAINS LARGER THAN DN225.
- 2. AIR VALVE/STEM MATERIAL: 304 OR 316 STAINLESS STEEL.
- 3. USE INSULATED FLANGE KIT INCLUDING INSULATED BOLTS.
- 4. FOR DICL MAINS, USE OF A SO-SP-FL TEE IS PERMITTED.
- ACID PICKLE OR PASSIVATE STAINLESS STEEL AFTER WELDING AND/OR THREADING. USE SILVER BRAZING ALLOY (MIN 38% SILVER TO AS 1167.1) FOR ALL CAPILLARY JOINTS OF STAINLESS STEEL PIPES AND FITTINGS. USE FILLER RODS OF LOW CARBON STAINLESS STEEL NOT GREATER THAN 2mm IN DIAMETER AND COMPLYING WITH AS 1167.2.
- 6. PLACE 300mm PVC PIPE SHROUD OVER VALVE SPINDLE BEFORE BACKFILLING.
- 7. CONCRETE FOR THRUST AND ANCHOR BLOCKS & GENERAL CONCRETING SHALL BE CLASS N25 IN ACCORDANCE WITH AS.1379 AND AS.3600.

PowerWater
NORTHERN TERRITORY

DES	RJ	WA	TER STA	ANDARD DRAWING		
DRN	RGI					
СНК	RJ		NLAYIN(_		
APPD	JP	STA	STANDARD DN150			
SCALE	N.T.S.	AIR VALVE ASSEMBLY (SINGLE TEE)				
ISSUED	AUG'08	4.3	DRAWING	V/4 2 43D	4	
ALL DIM. IN mm		A3	NUMBER	W1-2-13B		
DRAFTING STANDARD TO A.S.1100				CAD PRODUCT - DO NOT AMEND MANUALLY	AMDT	