

1. THIS ARRANGEMENT IS NOT REQUIRED WHERE THE VALVE IS BOLTED TO A TEE ON EXISTING MAIN.

2. THRUST BLOCK DIMENSIONS SUITABLE FOR ALLOWABLE HORIZONTAL BEARING PRESSURE ('AHBP') OR SOIL OF 100kPa OR GREATER. SOILS LESS THAN 100kPa HYDRAULIC ENGINEER TO SPECIFY THRUST BLOCK DIMENSIONS.

3. THRUST BLOCK TO EXTEND BELOW BASE OF TRENCH FOR A MINIMUM OF

DN	MINIMUM DIMENSION
<300	300mm
300 & 375	600mm
450	750mm

THRUST BLOCK TO EXTEND INTO SIDE WALLS OF TRENCH FOR A MINIMUM OF

DN	MINIMUM DIMENSION
<300	300mm
375 & 450	450mm

USE GALVANISED BOLTS AND APPLY THREE PART OR FOUR PART PETROLATUM TAPE SYSTEM THEN COVER FLANGE WITH TWO LAYERS OF POLYETHYLENE SLEEVING INDIVIDUALLY INSTALLED AND FASTENED.

USE TEE WITH DN80 OR DN100 BRANCH WHERE AVAILABLE. IF COVER IS INSUFFICIENT, FACE BRANCH OF TEE TO SIDE AND CONSTRUCT AS PER STD. DRG. W1-2-03A 'HYDRANT RELOCATION IN NATURE STRIP'.

6. CONCRETE FOR THRUST AND ANCHOR BLOCKS SHALL BE CLASS N25 IN ACCORDANCE WITH AS.1379 AND AS.3600.

REINFORCEMENT - MINIMUM COVER 50mm. FOR DN225 AND SMALLER USE SL81 REINFORCING MESH TO AS/NZS 4671. FOR PIPES LARGER THAN DN225 USE N16 AT 100mm MAIN WIRE, N12 AT 200mm CROSS WIRE. CUT BARS LESS THAN

REFER W1-2-07 REGARDING FUTURE CONSTRUCTION FROM TEMPORARY DEAD-END.

(B) BOLT-ON WITH NOMINAL INTERFERENCE FIT INTO GROOVE MACHINED ON THE OUTSIDE SURFACE OF A FLANGE CLASS PIPE, IN COMPLIANCE WITH CLAUSE 3.3 OF AS/NZS 2280 AND FIGURE H18.

10. FOR DN450 MAINS, USE RESILIENT-SEATED VALVE WITH DN100 OR DN150 INTEGRAL BY-PASS.

11. FOR DN375 AND DN450 MAINS, ADDITIONAL COVER TO MAIN MAY BE REQUIRED TO ENSURE TOP OF VALVE DOES

12. FOR MSCL MAINS, THE USE OF A COMPOUND FITTING WITH FLANGE ENDS, THE PUDDLE FLANGE OR THRUST COLLAR AND DN80 FLANGED OFF-TAKE IS PERMITTED.

13. TESTING AND CHLORINATION/DISINFECTION AS DETAILED - SEE "DISINFECTION PROCEDURE FOR WATER MAIN AND

14. WHERE REQUIRED INSTALL SHROUD AND SURFACE BOX AS PER STD. DRG. W1-02-03J.

15. FLANGE BOLTS AND NUTS TO BE TIGHTENED TO MANUFACTURERS RECOMMENDATIONS AND SEQUENCES USING A

NGS	WA	WATER STANDARD DRAWING				
NES	MAI	MAINLAYING				
NGS						
NEY		TEMPORARY DEAD-ENDS				
T.S.	DN1	00 – DN450				
' 07	AB	DRAWING	W1-2-19	6		
	L'	NUMBER	W 1-2-13	v		
TO A	TO A.S.1100 CAD PRODUCT – DO NOT AMEND MANUALLY		AMDT			