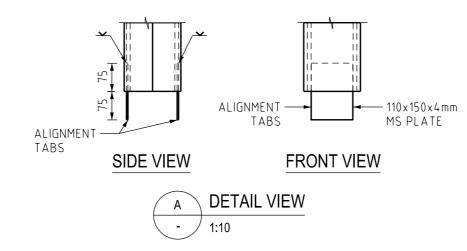


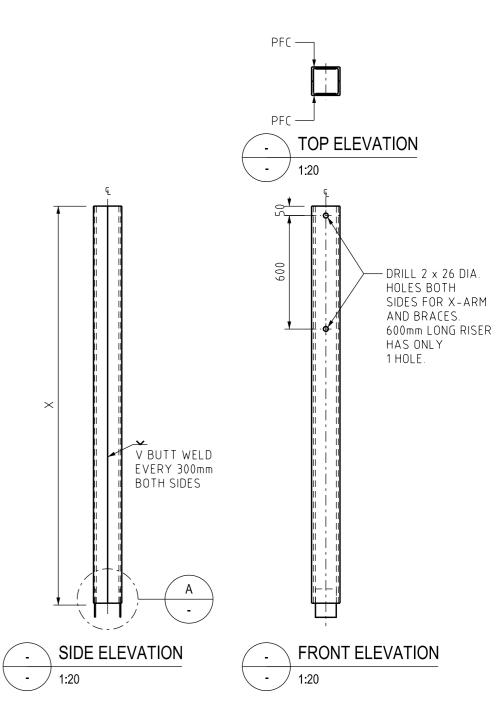
ITEM NUMBER: 400854 125 x 125 x 6mm SHS TUBELINE

TABLE 1: WELDED RISERS								
LENGTH X	ITEM	B TYPE 2x150 PFC	ITEM	C TYPE 2x200 PFC				
600	1	500802	15	-				
900	2	500803	16	500804				
1200	3	500806	17	500805				
1300	4	500811	18	500812				
1500	5	500813	19	500814				
1700	6	-	20	500815				
1800	7	500816	21	500906				
1900	8	-	22	500817				
2000	9	500818	23	_				
2100	10	500819	24	500820				
2700	11	500821	25	-				
2800	12	500822	26	-				
3000	13	500824	27	500825				
3300	14	500823	28	-				

## NOTES:

- TABS PROVIDED TO ASSIST WITH ALIGNMENT
- TABS FILLET WELDED TO PFC, BEFORE PFC PIECES ARE BUTT WELDED TOGETHER





ITEMS 1-28: WELDED RISER

	AMENDMENTS				
NO	DESCRIPTION	DRN	DATE	CKD	APPD
0	ISSUED FOR CONSTRUCTION	J.C.	OCT'02	M.B.	M.B.
1	TABLE FOR TYPE B AND C POLES ADDED	A.T.	FEB'13	B.C.	B.C.
2	TITLEBLOCK & DRAWING NUMBER FORMATTED	K.T.	DEC'18	C.C.	C.C.
3	ADDED WELDING INSTRUCTION AND CHANGED ELEVATIONS	CWM	SEP'19	C.C.	C.C.
4	LOCATING TABS ADDED TO EXISTING DRAWING	C.C.	SEP'19	B.V.	B.V.
	REFORMATTED TABLE AND NOTES	l			l
5	ADDED WELDED DETAIL VIEW, TOP ELEVATION FOR WELDED & BOLTED POLE RISER.	C.C.	MAR'21	B.V.	B.C.
6	REMOVE HOLES ON WELD SEEM ON WELDED RISER	A.T.	SEP'21	B.V.	A.N.
7	EXTRA 26 DIA HOLES ADDED TO BOLTED RISER	C.C.	JUL-22	B.V.	B.C.
- 1		ı	1	1	l



DRAFTING STANDARD TO A.S.1100		(AD PRODUCT - DO NOT AMEND MANUALLY		AMDT				
ALL DIM. IN mm		A3	NUMBER	301-01-02-10				
ISSUED	OCT '2002	۸٥	DRAWING	S01-01-02-16				
SCALE	AS SHOWN	TO BOLTED AND WEEDED TOLE SOLUTIONS						
APPD	M. BOCK	LINE RISER FOR BOLTED CROSSARM ATTACHMENT TO BOLTED AND WELDED POLE SOLUTIONS						
CKD	M. BOCK							
DRN	A. SCHMID	POLES	1					
DES	M. BOCK	POWER STANDARD DRAWING						